



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4575-1

Job Sheet 172518



Part No: D4575-1

Job Qty: 8 ea

Part Name: Beam



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/20/18

Job Tracking No:

Due Date: 3/14/18

Created By: Michelle Gagnon-Donovan

Type: ~~Stock~~ **SOLD**

Description:

Note: DWG REV A IPP REV:A 12.01.12 NEW ISSUE DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	3/13/18	3/13/18	0.00	0.00	Start Up Waterjet		SC 18/02/23
100	Waterjet	8 pcs	3/13/18	3/13/18	0.00	0.64	Waterjet1		SC 18/02/23
120	QC	8 pcs	3/13/18	3/13/18	0.00	0.00	QC8		38
130	Brake NC	8 pcs	3/13/18	3/13/18	0.04	0.65	Brake NC 2		DAG 38
140	QC	8 pcs	3/13/18	3/13/18	0.00	0.00	QC5		38
150	HandFinish	8 pcs	3/14/18	3/14/18	0.00	0.79	HandFinish1		SA 18-3-12
160	QC	8 pcs	3/14/18	3/14/18	0.00	0.00	QC3		38
170	Packaging	8 pcs	3/14/18	3/14/18	0.00	0.00	Packaging3		5/259 MAR 12 2018
180	QC21-SA	8 Ea	3/14/18	3/14/18	0.00	0.00	QC21		DAG 21 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.050	2024-T3 .050 Sheet	4.4240 sf (.553 ea)	90-Start up Operation	
		4.5		

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.050	4	122	0



Container No: S045034



Part: D4575-1

Job No: 172518

Serial No/Batch: S045034

Revision: D4575

Inspector:

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Date: 02/23/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Beam	2.800Inches ± 0.010	2.810 2.790	2,806	
2	Beam	3.750Inches ± 0.010	3.760 3.740	3,755	
3	Beam	4.190Inches ± 0.030	4.220 4.160	4,196	
4	Beam	0.625Inches ± 0.010	0.635 0.615	0,627	
5	Beam	7.650Inches ± 0.030	7.680 7.620	7,654	
6	Beam	16.900Inches ± 0.030	16.930 16.870	16,900	
7	Beam	19.000Inches ± 0.030	19.030 18.970	19,000	
8	Beam	0.050Inches ± 0.010	0.060 0.040	0,048	

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